

FORZA4PRO

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TECHNOLOGY PLUG AND PLAY

FILE TECHNIQUE



FORZA 4 PRO AT A GLANCE.
TECHNICAL CHARACTERISTICS.
TECHNICAL CHARACTERISTICS.
WORKING MATERIALS.
SPECIAL FEATURES.
INTEGRATED CHILLER.
INTEGRATED PUMP.
NOISE CONTROLLER.
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FORZA4PRO

IN A GLANCE

FORZA 4 PRO is a laser cutting and engraving machine, which was designed to provide easy installation and operation to the user.

1 Compact design 2 Easy installation 3

Environmentally friendly 4 Integrated chiller 5 Silent 6 Excellent mechanical

stability

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Characteristics GENERAL

environment.

XY work area

Z-shift

XY repeatability positioning accuracy

XYZ motion type

Maximum XY movement speed

Type of communication

Tube type

Bed type

Dimensions **PHYSICS**

Dimensions – 60/80W (Width x Length x High)

Net weight - 60W

Net weight - 80W

X: 600 mm; Y: 400 mm

Z: 230 mm

X: ±0.01 mm; Y: ±0.01 mm

XY: Belt + step motor; Z: Drive gear sprocket + chain guide

X: 1000 mm/s; Y: 500 mm/s

USB 2.0+, Network RJ45, Pen Drive 60/80W CO2 glass laser tube, 10640 nm wavelength

Honeycomb bed

CE, RoHS, FCC

820 x 1420 x 920 mm

147 kg approx.

147 kg approx.



Power supply

Stability

Overload protection

Nominal power (with 60w tube)

Nominal power (with 80w tube)

Conditions ENVIRONMENTAL

Operating ambient temperature

Storage and transportation temperature

Maximum humidity

Characteristics **OF SOFTWARE**

Design software

Interface

Supported formats

Dimensions of **PACKAGING**

Dimensions (Width x Length x Height)

Gross weight - 60W

Gross weight - 80W

110 - 120 Vac - 60 Hz

+/- 10%

Independent grounding

700 W approx.

820 W approx.

20 – 28 °C

10 - 40 °C

90% - Non-condensing

CorelDraw, Illustrator, AutoCAD, etc.

RDWorks, LightBurn

JPG, JPEG, PNG, GIF, MNG, PLT, DXT,

DXF, BMP, etc.

840 x 1440 x 940 mm

162 kg approx.

162 kg approx.



Materials **WORKING**

60 W

80 W

Wood: MDF, plywood	6 mm	9 mm
Plastics: acrylic, polyethylene films	6 mm	9 mm
Rubber: natural for stamps, silicone, neoprene	3 mm	4 mm
Synthetic leather	2 mm	3 mm
Raft	6 mm	9 mm_
	10 mm	12 mm_
Foamy	6 mm	9 mm
Fabric: Polyester, Nylon, Cotton	Various thicknesses	Various thicknesses
Paper	Various thicknesses	Various thicknesses

Engraving materials AND MARKED 60/80 W

Anodized aluminum, stone, marble, glass, plastics, granite, bone, bamboo, wood,

tagua, etc.

Materials that can be used only with special protection due to gases that can cause damage to some components of the machine: PVC, FIBERGLASS, RESINS, POLYCARBONATE, EPOXY, ABS PLASTIC.







Characteristics SPECIALS

Compact design - accessories such as the air pump and chiller are integrated into the same structure, making installation of the FORZA 4 PRO simple and intuitive.



CHILLER INTEGRATED

Integrates the chiller into its structure ÿÿÿÿÿ

external pipes that may

interfere with the work area.

The total space occupied is also reduced.

TECHNICAL CHARACTERISTICS OF CHILEER CW - 3000

Voltage	110Vac/60Hz
Nominal current	900 ma
Ability	91

AIR PUMP SILENT



FORZA 4 PRO integrates a low vibration and noise pump, it can operate in

without generating noise in the work environment.

TECHNICAL CHARACTERISTICS OF THE AIR PUMP

Voltage	110Vac/60Hz
Nominal current	72 mA
Output flow	25-30 LPM (Liters per minute)
Pressure	30 Kpa
Noise	ӱӱ



CONTROLLERRUIDA PRO



CE ROHS



CE - EUROPEAN UNION RoHS

(Restriction of Hazardous Substances) FCC - Federal Communications Commission.

TECHNICAL CHARACTERISTICS OF THE CONTROLLER

Storage Cap.	128 megabytes / non-volatile memory More than 5000 files
Interface	U-disk, USB, Ether-net, HMI

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UPDATES

be ordered as separate components from authorized dealers.









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